

### General Description

- 60:40 indoor polyester type, for hybrid purposes.
- Excellent flow
  - Medium cure
  - High gloss surface
  - Enhanced tribo chargeability characteristics

### Extrusion & Application Conditions

Extruder:	Lingyu SLJ-25
Zone I temp.:	85~105 °C
Zone II temp.:	90~110 °C
Screw speed:	400~500rpm
Panel:	0.5mm pre-treated cold-rolled steel
Spray gun:	Lingyu SJ-5
Voltage:	60~90kV
Curing cycles:	10 min. @ 200 °C

### Packaging

- White PE bag, N.W.25kg/bag, 1000kg/pallet.
- Big bags 750 kg

### Storage

The product can be stably stored for at least one year when kept in closed containers in a dry place at temperature below 30 °C .  
Avoid exposure to direct sunlight.

### Product Specifications

Property	Range	Test Method
Appearance	Pale granules	Visual
Viscosity	2000~4000 mpa.s	ASTM D4287
Acid value	48~55 mg KOH/g	ASTM D1639
Color	Max 10	ASTM D1544
Tg	appr.58	DSC

### Starting Formulation

Component	Weight
P 3405	360.0
KD-213	240.0
Titanium dioxide	300.0
LC-88 Flow agent	9.0
Benzoin	4.5

### Film Properties

Item	Result	Test Method
Film thickness, μm	approx. 60	ASTM D1186
Gloss @ 60°, %	92 unit	ASTM D523
Direct/reverse impact, inch lbs	80/80	ASTM D2794
1/8" Conical mandrel	pass	ASTM D522
Adhesion(cross cut)	5B	ASTM D3359
Pencil hardness	H	ASTM D3363

Yantai Longcai Advanced Materials Co., Ltd

No.18 Hangzhou Road., Haiyang Development Zone, Yantai, China  
Post code: 265100

Tel.: +86 535-330 6639

Web-site: [www.longcester.com](http://www.longcester.com)

Fax: +86 535-330 6828

E-mail: [info@longcester.com](mailto:info@longcester.com)

Disclaimer: The information given in this sheet is based on our present research and is believed reliable, but it is solely the user's responsibility to confirm by testing for its specific use. LONGCAI MAKES NO REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, INCLUDING OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.